KOS'KOV, Boris Ivanovich; PAVIOV, Kuz'ma Petrovich; GAN'SHIN, V.N., prof., retsenzent; YIDUYEV, N.G., prof., retsenzent; KURCHKIN, A.A., kand. tekhn. nawk, red.; SHURYGINA, A.I., red.izd-va; ROMANOVA, V.V., tekhn. red.

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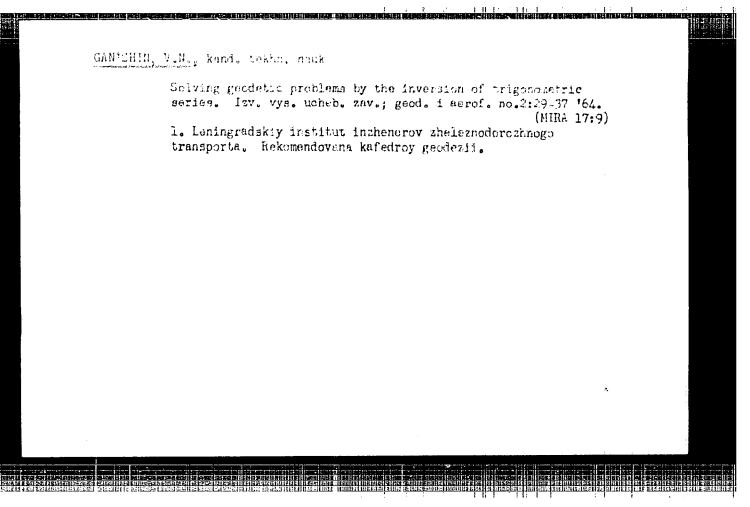
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V.N., red.

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operations; surveying at building sites] Prilozhenie geodezii v inzhenerno-stroitel'nom dele; geodezicheskie raboty
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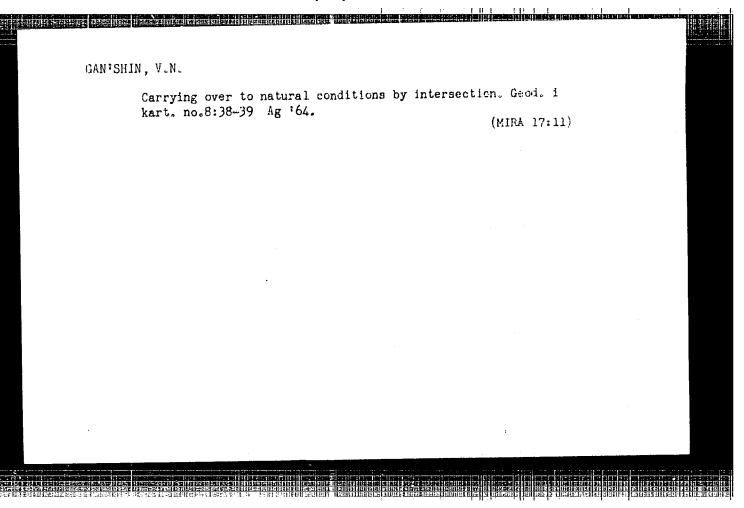
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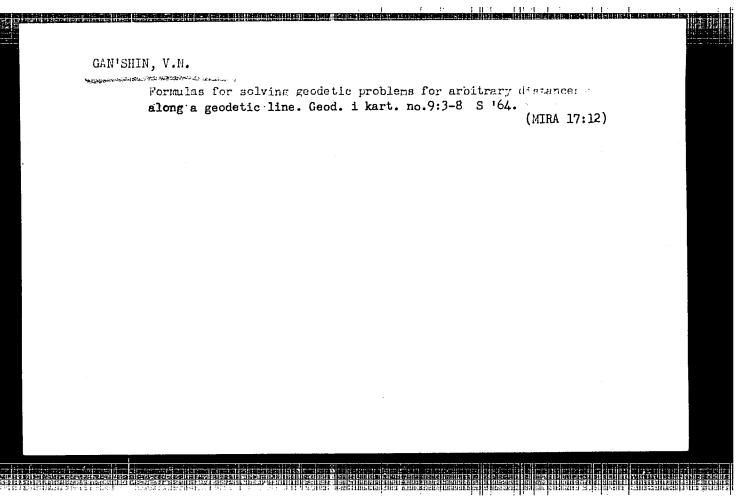


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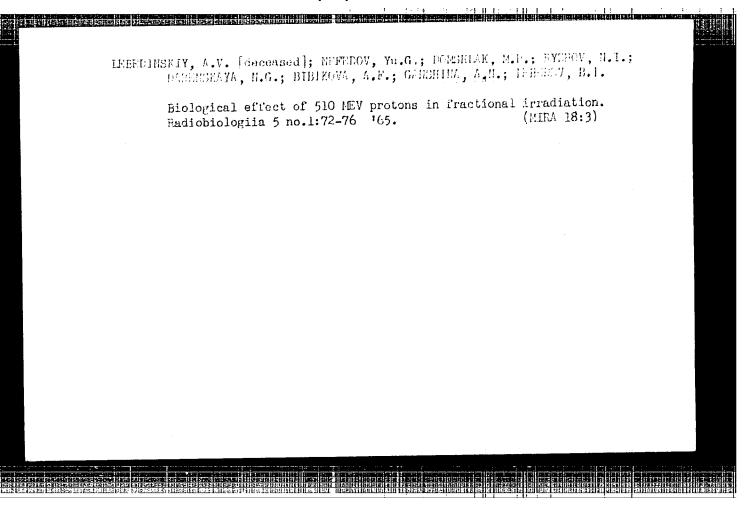
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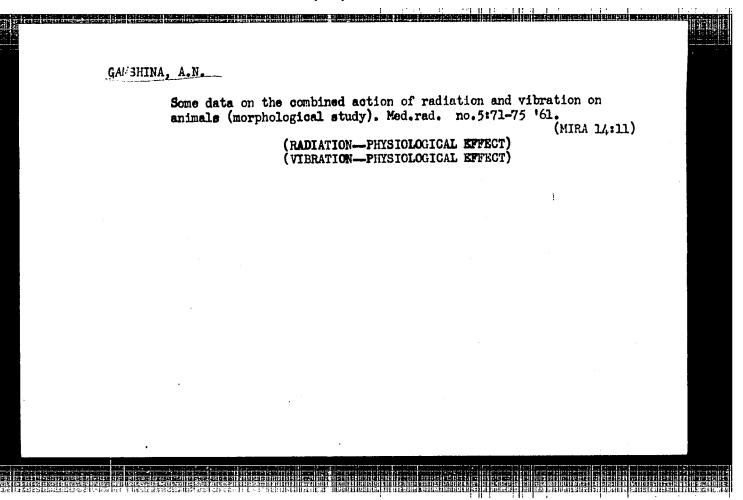
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i aerof. no.2:51-58 '65.

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(for Gan'snin). 2. Volgogradskiy institut inzhenerov gorodskogu
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Source: Knizhnaya letopis' No. 28 1956 Moscow

AUTHOR: Lebedinskiy, A. V. (Deceased); Nefedov, Yu. G.; Dome N. I.; Darenskaya, N. G.; Bibikova, A. F.; Ganshina, A. N.; TITLE: The biological effects of fractional irradiation by SCURCE: Radiobiologiya, v. 5, no. 1, 1965, 72-76 TOPIC TAGS: high energy proton, biological effect, dog ABSTRACT: Little data has been published on the effect of larger animals. It is theorized by the authors that the bid of protons on larger animals would be more pronounced than test this theory, the authors investigated 12 dogs divided test this theory, the authors investigated 12 dogs divided each) according to conditions of irradiation; the first grower a period of 40 days with a total dose of 650 r.	nigh-energy protons on dogs of B and animals. To into two groups (6 dogs up was irradiated 19 The second group was a of 600 r. The radia		
irradiated 8 times over a period of 15 days with a total do irradiated 8 times over a period of 15 days with a total do tion doses in the first group ranged from 10 to 79 r and in 71 to 109 r. The experiments were conducted at the Joint I search on the LYaP synchrocyclotron. The unit was arranged proton beam hit a section 40 cm in diameter at 1 rad/sec.	nstitute of Nuclear Re-		
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groups exhibited functional and typical of this type of radiat of x-rays, protons generally h protons exhibited some sympton was more pronounced, and, when leukocyte content in the perif formation in the form of a some biastic system. An examination revealed damage to neural and circulation. Orig. art. has:	and the same effects as peculiar to this in death took place, if thereal blood and general blood and general greater depth on of the structures glial structures and	However, dogs in addition; the hemothere was a relative erally lower bone-m of damage to cells	radiated with crhagic syndro ely higher arrow blood of the cryth: yous system		
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single doses of 250 to 650 rads; groups of rats (Wistar line) were also irradiated in fractional and single doses of 300 to 1200 rads. A synchrocyclotron was used for proton irradiation (510 MeV, field diameter 40 cm, dose rate of 1 rad/sec). Clinical symptoms, histological investigations, EEG data, mean survival periods, and post mortem examinations served as indices. Results show that with fractional dose irradiation of dogs, the RBE of proton irradiation (510 MeV) and X-irradiation (180 kV) is the same (1.0). With fractional irradiation of rats; the RBE of proton irradiation is 0.8. With single dose irradiation of dogs, the RBE of protons is 1.15 compared to gamma irradiation. With single dose irradiation of rats, the RBE of protons is 0.75 compared to gamma irradiation. No conclusions are drawn. Orig. art. has: 4 tables and 6 figures.

SUB CODE: 06/ SUBM DATE: 23Apr66/ ORIG REF: 004/ OTH REF: 004

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GANSHINA, L.F., red.

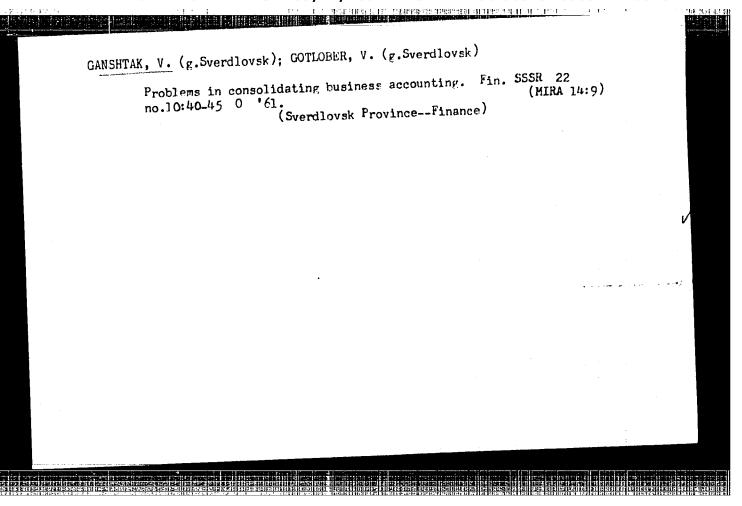
[Chemical action during tapping and turpentining] Khimicheskoe vozdeistvie pri podsochke i osmolopodsochke.

Moskva, TSentr. nauchno-issl. in-t informatsii i teklmiko-ekon. issledcvanii po lesnoi, tselliulozno-bumazhnoi, derevoobrabstyvaiushchei promyshl., i lesnomu khoz., 1964.

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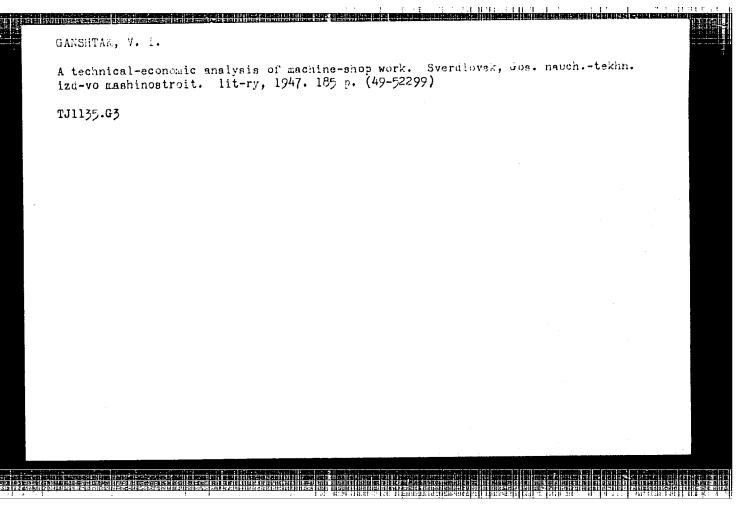
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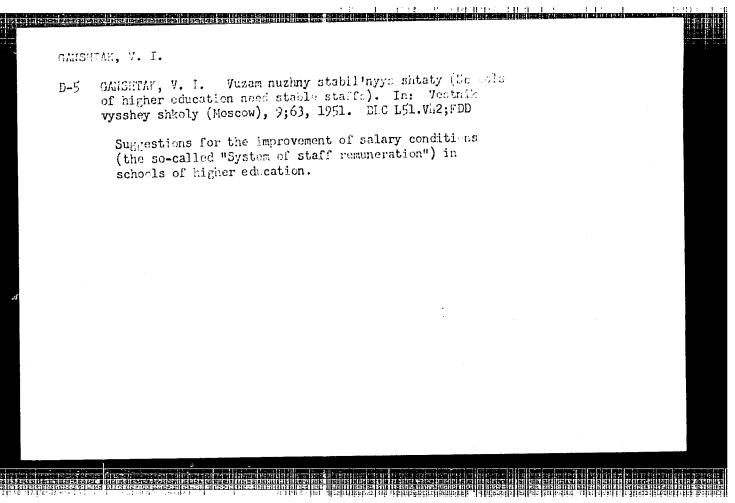
Workshop economy in a machine-building plant.

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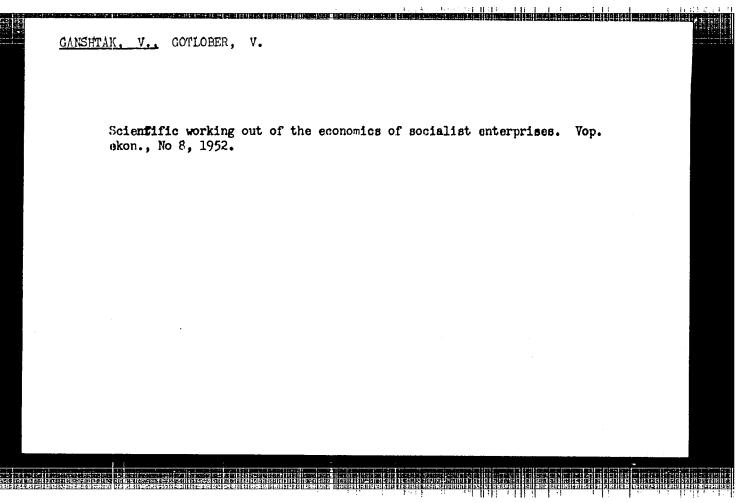
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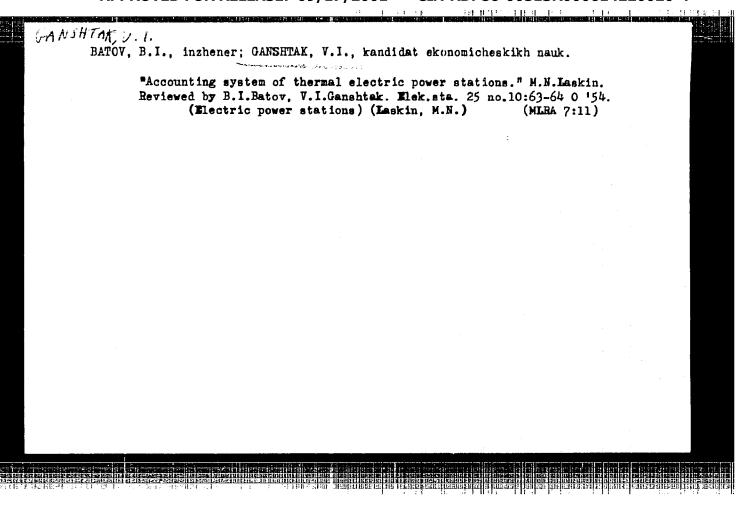
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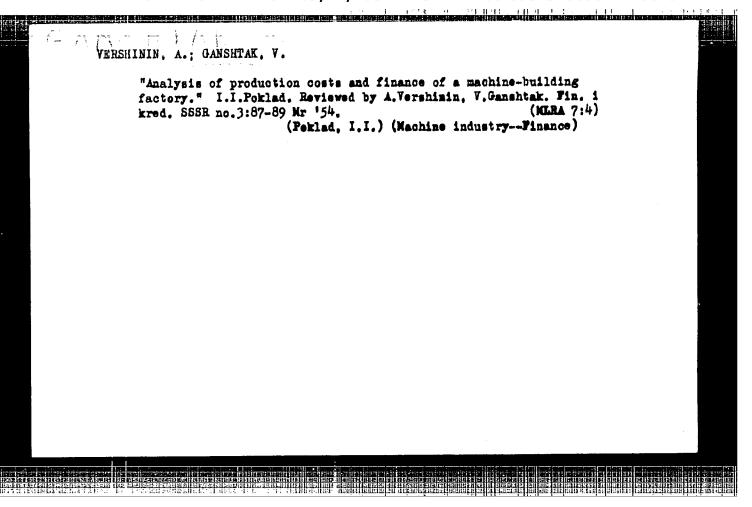
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Moskva, Mashgiz, 1954. 148 p.

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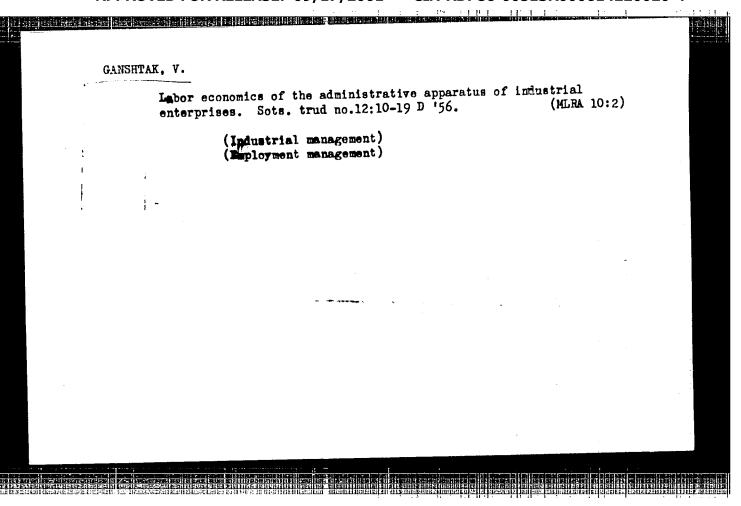
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Title		Critique and bibliography
Periodical		Vest. mash. 35/5, 84-88, May 1955
betrect		Critical review is given on the following technical books: "Cost of Production in Machine Construction Industry," by V. I. Ganshtak; "Design and Planning of Gear and Worm Gear Transmissions and Reducing Gear," by Ilyenko, M. S., Grebenyuk, A. I., and Nikol'skiy, D. N. Table.
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	Ignatiev, A. K., Eng.; Bart, F. F., Cand. of Mech. Sc.; Ganshtak, V. 1., Cand. of Econ. Sc.; and Zvorono, B. P., Cand. of Mech. Sc.	
Periodical :	Vest. mash. 35/6, 86 - 90, Jun 1955	
Periodical : Abstract :	Vest. mash. 35/6, 86 - 90, Jun 1955 An extensive review is given of Ya. M. Pavlov's book, "Machine Components," published by "Mashgiz" 1954; a book, "Planning of Subsidiary Shops for a Machine Construction Plant," published by "Mashgiz" 1954; and V. F. Romanov skiy's book, "Texbook on Cold Stamping," published by "Mashgiz" 1954.	
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Abstract :	An extensive review is given of Ya. M. Pavlov's book, "Machine Components," published by "Mashgiz" 1954; a book, "Planning of Subsidiary Shops for a Machine Construction Plant," published by "Mashgiz" 1954; and V. F. Romanov skiy's book, "Texbook on Cold Stamping," published by "Mashgiz" 1954.	
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GANSHTAK, V.I.; BOGINSKIY, I.N., inshener, redaktor; TEMKIN, A.V., redaktor; UVAROVA, A.F., tekhnicheskiy redaktor.

[Cest of preduction in machine-building] Sebesteimest' produktsii v machinestreenii. Isd. 2-ee, perer. i dep. Neskva, Ges.mauchne-tekhn.isd-vo machinestreitel'noi lit-ry, 1956. 153 p. (MIRA 9:6) (Machinery industry--Cests)



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PHASE I BOOK EXPLOITATION

772

Ganshtak, Vladimir Iosifovich, and Zhukov, Pavel Aleksandrovich

Spetsializatsiya i kooperirovaniye v promyshlennosti; na primere promyshlennosti Sverdlovskoy oblasti (Specialization and Cooperation in Industry; Examples From the Industry of Sverdlovsk Oblast) Moscow, Gospolitizdat, 1957. 152 p. 20.000 copies printed.

Ed.: Tyagay, Ye.; Tech. Ed.: Troyanovskaya, N.

PURPOSE: This book is intended for the general reader interested in the extent and significance of industrial specialization and cooperation in the Soviet Union and in Sverdlovsk Oblast in particular.

COVERAGE: The book briefly reviews some of the more serious cases where the lack of specialization in various manufacturing

Card 1/4

Specialization and Cooperation in Industry (Cont.) 772

establishments and inadequate cooperation between plants and industries significantly retarded economic progress. Numerous cases cited by the authors have been taken from the industrial experience of the Soviet Union and from the experiences of industrial establishments located in Sverdlovsk Oblast. According to the authors, at one time there were more than 3.000 plants engaged in metal-working, mechanical maintenance, and the manufacture of machinery, which were administered by other than manufacturing ministries and departments. These plants possessed more than 50 percent of all Soviet metal-cutting machine tools and about 60 percent of all press-forging equipment, but they turned out less than 30 percent of the total volume of machinery produced in the USSR. These plants produced a variety of machines and mechanisms, but low output levels prevented any degree of specialization. The Ministry of Agriculture alone produced about 10 percent of the total machine tools and 24 percent of the press-forging equipment manufactured in the USSR.

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GANSHTAK, VLADMIR IDSIFOVICH

PHASE I BOOK EXPLOITATION

305

Ganshtak, Vladimir Iosifovich

Ocherki po ekonomike mashinostroitel'noy promyshlennosti SSSR (Essays on the Economics of the Machine-building Industry of the USSR) Simferopl', Mashgiz, 1957. 418 p. 6,000 copies printed.

Ed.: Frolov, Ye. P.; Ed. of Publishing House: Bogolyubova, I.Yu. (Deceased); Tech. Ed.: El'kind, V.D.

The book is intended for a wide circle of engineers, technical personnel, and economists in the machine-building industry, and also for scientific workers and students in institutions of higher learning.

The book discusses the following basic problems of the economics of the USSR's machine-building industry: the COVERAGE: development of machine building as a leading branch of industry; technical developments in machine building; concentration, specialization, cooperation, and combination in the machinebuilding industry; principal and turnover funds; personnel,

Card 1/7

Essays on the Economics of the Machine-building Industry (Cont.) 305 cadres, labor productivity, and wages; cost of production and profitableness in machine building. The book also indicates ways and means for greater utilization of resources in the further growth and improvement of production. According to the foreword, this is a first attempt to consider the principal questions of economics of machine building on the basis of their connections and interrelations. The text is abundantly illustrated with statistical data and examples. There are 250 Soviet references. TABLE OF CONTENTS: 3 Foreword-5 Introduction Ch. I. Machine Building -- Leading Branch of 18 Soviet Industry 18 Machine building in prerevolutionary Russia Card 2/7

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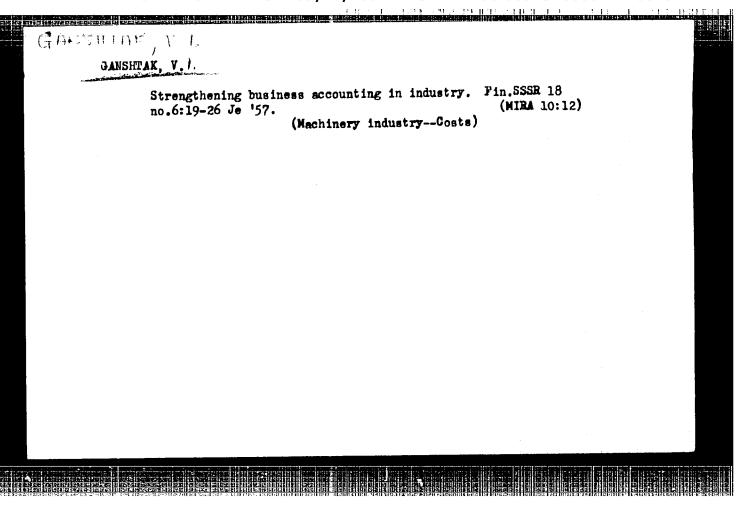
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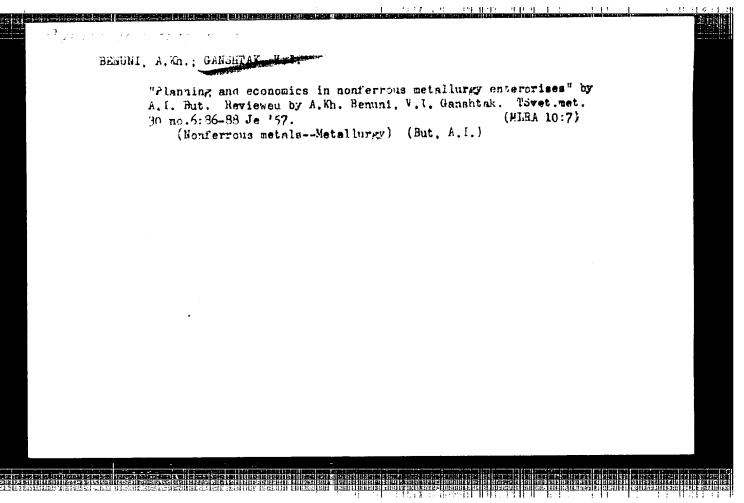
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	"Economic Effectiveness of Improved Technological Processes" p. 176-201 in book Increasing the Quality and Efficiency of Machinery, Moscow, Machgiz, 1957, 626pp.	
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GANSHTAK, V.I., knndidat ekonomicheskikh nauk.

Scientific problems of economy in the electric industries. Vest.
elektroprom, 28 no.5:61-62 ky '57. (MIRA 10:6)

1. Ural'skiy politekhnicheskiy institut.
(Blectric industries)



GANSHTAK, Vladimir Losifovich; GOTLOBER, Velentin Mikhaylovich; BAYMV, L.K., naucmny Fet.; Friedrina, T.F., red.; GUBIN, M.I., tekhn.red.

[idenomic effectiveness of introducing new equipment] Ekonomicheskaie effektivnost! vnedreniie novoi tekhniki. Moskva, Izd-vo "Znenie," 1958. 36 p. (Vsesoiuznoe obshchestvo po resprostraneniiu politicheskikh i nauchnykh zmenii. Ser.3, no.35) (MIRA 11:3)

(Nefficiency, Industrial)

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25(5)

PHASE I BOOK EXPLOITATION SOV/1392

Leningrad. Inzhenerno-ekonomicheskiy institut

- Organizatsiya i planirovaniye ravnomernoy raboty mashinostroitel'nykh predpriyatiy;
 Mezhvuzovskoye soveshchaniye. Doklady (Organization and Planning of Uniform
 Work in Machine-building Enterprises; Conference of Vuzes. Reports) Moscow, Machine, 1958. 300 (Series: Its: Trudy, vyp.22) 4,000 copies printed.
- Eds.: S.A. Volkov, and K.G. Tatevosov.; Tech. Ed.: L.V. Sokolova; Managing Ed. for Literature on Machine-building Technology (Mashgiz): Ye.P. Naumov, Engineer.
- PURPOSE: This collection of articles is intended for engineering and technical personnel in machine-building establishments, and for scientific workers and students of institutes and departments of engineering and economics.
- COVERAGE: This collection of articles contains reports by workers from vuzes, scientific research institutes, and industrial establishments presented at the conference of vuzes on the subject: "Organization and Planning of Uniform Operations in Machine-building Establishments." These reports discuss general problems encountered in organization, analysis, and theory of uniform production, as well as problems in schedule planning, technical preparation, and production specialization.

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Organization and Planning of Uniform (Cont.)
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Kochev, V.A., and Ganshtak, V.I., Dotsents AUTHOR: 3-58-5-10/35

TITLE: To the Urals - a Polytechnical Correspondence Institute

(Uralu - zaochnyy politekhnicheskiy institut)

PERIODICAL: Vestnik Vysshey Shkoly, 1958, Nr 5, pp 40 - 41 (USSR)

ABSTRACT: The activity of a number of faculties of correspondence tuition and particularly the faculty of the Ural'skiy politekhnicheskiy institut (UPI) (Ural Polytechnical Institute) have made it evident that an independent Polytechnical Correspondence Institute should be established in Sverdlovsk. At the beginning of the 1957/58 school year, the UPI Faculty of Tuition by Correspondence, with 12 instructionalconsultation points, served over 7,000 students in 25 specialties. It is expected that in the next year the number will rise to 9,000. It is apparent that the institute's correspondence faculty is in an increasingly difficult situation. During the last 3-4 years, all the faculties of the Sverdlovsk - vtuzes have received new blood. The newcomers are comparatively young (up to 30 years) with a better general-theoretical training, ensuring a normal study

at all courses and graduation within the fixed time. After

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To the Urals - a Polytechnical Correspondence Institute 3-58-5-10/35

several years, the number of graduates at the UPI Correspondence Faculty will rise to 1,000 per year and this will seriously complicate the work of many chairs, especially that of mechanics, power engineering and metallurgy, where at present 2,100, 1,731 and 955 correspondence-students are being trained. The article mentions the difficulties experienced in performing the laboratory course and graduation work, the instructors' insufficient qualifications and the lack of textbooks and methodical literature. The new Ural Polytechnical Correspondence Institute should take as a basis the correspondence faculties of the Ural Polytechnic, Forestry-Engineering and the Sverdlevsk Mining Institutes.

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ASSOCIATION:

Ural'skiy politekhnicheskiy institut imeni S.M. Kirova

(Ural Polytechnical Institute imeni S.M. Kirov)

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Card 2/2

SOV-118-58-8-21/24

AUTHORS:

Ganshtak, V.I., Gotlober, V.M., Candidates of Economic

Sciences

TITLE:

Economic Effectiveness of New Engineering Methods (Ob eko-

nomicheskoy effektivnosti novoy tekhniki)

Mekhanizatsiya trudoyëmkikh i tyazhëlykh rabot, 1958, ANr 8

pp 42-43 (USSR)

ABSTRACT:

PERIODICAL:

The authors discuss the economic effectiveness of new engineering methods and automation in particular. They cite L.A. Korsov, Professor G.A. Shaumyan, V.A. Ruzin and G.I. Levin whose articles were published in past issues of this periodical. The effectiveness of a new method is determined by the degree of its conformity with economic socialist laws and economic political problems of the moment. A system of indicators is necessary to determine this. Every one-sided evaluation of the method will create a wrong conclusion, as was proved by Academician S.G. Strumilin in his book "Economic Problems of Industrial Automation", e.g. where only labor savings are taken into account without considering other conditions. It is impossible to find a general criterion for the economic effectiveness, since each branch of industry has its own

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Economic Effectiveness of New Engineering Methods

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indicators. One of the general indicators will be the commensuration of capital investments and current expenses with the help of an amortization period, but such periods must be calculated separately for each branch of industry. The influence of a new method on the change in working conditions and on improvement in the qualification of workers must also be taken into consideration. The correct fixing of prices for the means of production, particularly necessary machines and equipment, is an important indicator that helps to determine the effectiveness of a new method. There are 4 references.

1. Engineering--Economic aspects

Card 2/2

SOV/122-58-12-26/32

AUTHORS: Ganshtak, V.I., Candidate of Economic Sciences, December 1

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and Smirnitskiy, Ya.K., Candidate of Economic Sciences,

Docent.

TITLE: The Problems of the Economics of the Modernisation of

Equipment (Ekonomicheskiye voprosy modernizatsii

oborudovaniya)

PERIODICAL: Vestnik Mashinostroyeniya, 1958, Nr 12, pp 67-69 (USSR)

ABSTRACT: The economics of modernisation is not always adequately examined. Out of 130 machine tools modernised at the Turbo Motor Works (Turbomotornyy zavod) of the Sverdlovsk Economic Council (Sovnarkhoz), only 47 were examined for economic effectiveness. The modernization cost was summarily estimated at 25% of a major overhaul. As a result, in 1957, 3 machine tools were idle, 9 were underloaded, 3 were partly modernised and 78 had not been revised for rate fixing standards. At the "Uralmashzavod" out of 157 items of plant scheduled for modernization,

card 1/3 only 18 had their output re-examined with an expectation of between 2 and 15% rise in productivity. In only 1 case were rate fixing standards revised. Attention is

SOV/122-58-12-26/32

The Problems of the Economics of the Modernisation of Equipment

drawn to instructions issued by the former Production Ministries and by the ENIMS Institute. In the last resort, the annual savings should be compared with the capital cost to determine the period during which modernisation expenditure is retrieved. Computation should be extended to several types of components. Only direct costs are included. The example of a lathe modernisation is given. Several variants of financing modernisation plans are discussed. State Bank credits are available for expenditure which pays for itself in less than 2 years. The use of the depreciation funds does not impose the need to prove profitability but should nevertheless be retained. Special conditions rather than overall percentages should govern modernisation plans.

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SOV/122-58-12-26/32
The Problems of the Economics of the Modernisation of Equipment
Chief Maintenance Engineers should be offered incentive
plans to be tied to annual savings.
There are 1 table and 1 Soviet reference.

Card 3/3

GANSHTAK, V.I., dots., kand. ekon. nauk; ROZENBERG, I.A., dots., kand. ekon. nauk

Organizing rhythmical production flow in Ural machinery plants.

Trudy LIEI no. 22:51-58 '58. (MIRA 11:12)

1. Ural'skiy Politekhnicheskiy institut imeni Kirova.

(Ural Mountain region—Machinery industry) (Factory management)

BOGATYRENKO, Zakhariy Semenovich; SHMAKOV, Ivan Stepanovich, kand. ekonom.nauk; GANSHTAK, Vladimir Iosifovich, kand.ekonom.nauk; SHNAYDER, Mikhail Vladimirovich; SAVCHENKO, Ye.V., tekhn.red.

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[Basic means for reducing industrial costs] Osnovnye puti snizheniia sebestoimosti promyshlennoi produktsii. Moskva, Izd-vo "Enanie." 1959. 79 p. (Vsesoiusnoe obshchestvo po rasprostraneniiu politicheskikh i nauchnykh snanii. Ser.3. Ekonomika, nos.26-27) (MIRA 12:8)

1. Nachal'nik planovogo otdela zavoda "Kauchuk" (for Shnayder). (Costs, Industrial)

25(5)

SOV/117-59-4-31/36

AUTHOR:

Ganshtak, V.I. Candidate of Technical Sciences

TITLE:

A Useful Manual

PERIODICAL:

Mashinostroitel', 1959, Nr 4, pp 44-45 (USSR)

ABSTRACT:

This is a review of the book "Planirovaniye na mashinostroitel'nom zavode" ("Layout in Machine-Building Plant"), by G.Ya. Mett and N.Yu. Yur'yev, published by Mashgiz in 1957. There is 1 Soviet

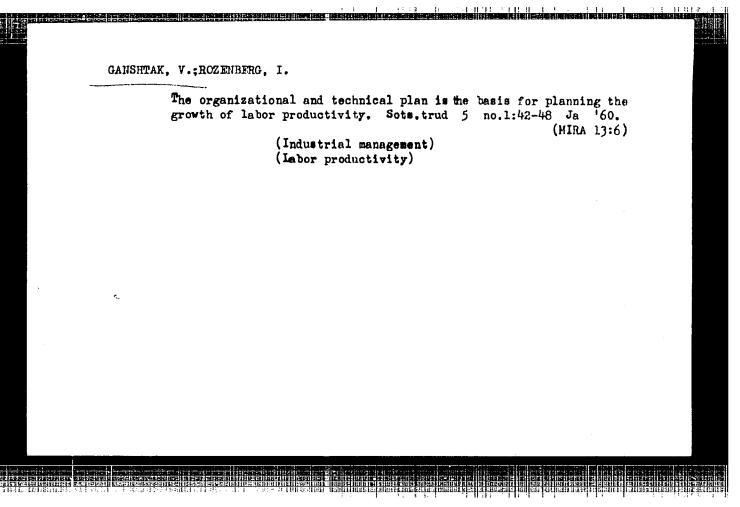
reference.

Card 1/1

GANSHTAK, Vladimir Iosipovich; SHESTAKOV, V.M., inzh., retsenzent;
YUR'YEV, N.M., inzh., retsenzent; TKACHUN, A.I., red.izd-va;
MODEL', B.I., tekhn.red.

[Economic analysis of potentials in a machinery manufacturing
enterprise] Ekonomicheskii analis rezervov na mashinostroitel'nom predpriistii. Moskva, Gos.nauchno-tekhn.izd-vo mashinostroit.lit-ry, 1960. 263 p. (MIRA 13:12)

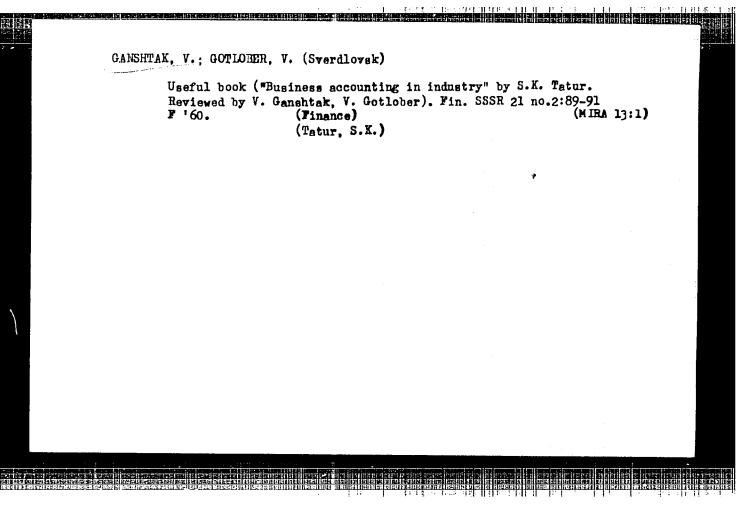
(Machinery industry--Accounting)



GANSHTAK, V.I., kand.ekon.nauk, dots.; NAYDANCHIK, B.I., inzh.

Determining production capacity in the mechinery industry. Vest.
mash. 40 no.2:77-82 F '60. (MIRA 13:5)

(Production control)



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S/182/60/000/003/005/007 A161/A029

AUTHORS:

Ganshtak, V.I.; Maydanchik, B.I.

TITLES

The Efficiency of Forging Shops

PERIODICAL: Kuznechno-shtampovochnoye proizvodstvo, 1960, No. 3, pp. 34 - 36

TEXT: Metalworking by pressure should be used on a broad scale in the USSR in accordance with government decisions. The authors discuss the situation using data of a study carried out in 1958 - 1959 by research institutes and planning organizations of Sverdlovsk sovnarkhoz in the Urals. About 60% of all forging shops are small, with an annual output of less than 1,000 tons. In the Sverlovsk region (Table 2) 90% of the forging shops are employing 51.2% of the labor and 73.3% of the equipment, and produce only 25% of the total forgings output. High costs are the result. Table 3 gives the prime costs per ton in thousand rubles at seven small Ural works (last column in table), ranging between 2.52 and 4.47 thousand per ton. The works are: Irbitskiy avtopritsepnyy (Irbit Automobile Trailer Works); Uralgidromash; Artemovskiy mashinostroitel nyy (Artemovskiy Machine Building); Krasnogvardeyskiy kranovyy (Krasnogvardeysk Crane Works); Karpinskiy mashinostroitel nyy (Karpinsk Machine Building Works);

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The Efficiency of Forging Shops

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Alapayevskiy mashinostroitel nyy (Alapayevsk Machine Building) and Kyshtymskiy mekhanicheskiy (Kyshtym Mechanical Works). At one of the large forging shops the costs per one ton was only 1,350 rubles. The quantity of obsolete equipment is high. Over the entire Sverdlovsk sovnarkhoz region by August 1, 1958, 31% of machines were 20 years old and older, 31% between 10 and 20, and only 34% less than 10 years old. The Uralmashzavod has 31.3% forging machines older than 20 years, the Turbomotornyy zavod (Turboengine Works) 36.4%, the Uralkhimmashzavod 46.2%, the Verkhne-Serginskiy machine building works 45.3%, and at the forging shop of a pump works all 100% of equipment is obsolete. The organizational and technical level is low: free forgigmg predominates, stamping with latest high-productive presses is scarsely used at all; 30% of forging shops have unsuitable buildings, more than 60% have no billeting departments, about a half of all shops have no heat treatment sections. There is no established method for evaluating the technical level. Attempts in this direction exist, as for instance by V.N. Glushkov and A.D. Bogdan (article "Evaluation of the Technical Level of the Work of Forging Shops", in "Kuznechno-shtampovechnoye proizvodstvo", No. 5, 1959) who analyzed the level of a group of similar shops. The authors point out that the basic criterion is a correct evaluation of ready production, and it must 1) reflect the actual volume of work done in the shops; 2) give in-

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The Efficiency of Forging Shops

centive for technical progress; 3) be stable and not depend on factors like the changing weight of forgings; 4) not be distorted when the complexity of forgings changes; 5) permit the work in different years to be compared; 6) make possible comparison of work of different shops. The presently practiced evaluation system does not fully satisfy any of these six conditions. Evaluation by weight does absolutely not stimulate production of light-weight complex forgings requiring more work time, and it does not help technical progress; production workers are not interested in reduced allowances and accurate billets. There are attempts to find better evaluation indices: some shops are planning and evaluating production in constant prices; at the Karpinskiy works and some others the plan prime costs are used for index; at the zavod im. Vorovskogo (imeni Vorovskiy Works), the work consumption in work-hours. Still, these methods have advantages comparing with evaluation by weight, but they have also serious disadvantages. The method suggested by A.S. Kats (in "Kuznechno-shtampovochnoye proizvodstvo" No. 6, 1959) - evaluation by "values of similar work consumption" can be considered as the best, but it takes development of an All-Union specification. It is obviously proper to determine the production of a forging shop not by the planned production nomenclature only, but also in nomenclature that fits the shop best when it is specialized. The authors think that these two

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The Efficiency of Forging Shops

calculation methods will show the present and the latent capacity and reveal losses caused by wrong utilization of equipment.

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3/128/60/000/012/001/014 A054/A030

AUTHORS: Ganshtak, V.I.; Maydanchik, B.I.

TITIE: Urgent Problems of Foundry Economics

PERIODICAL: Liteynoye proizvodstvo, 1960, No. 12, pp. 5 - 7

TEXT: It was evident upon analyzing the results of the inquiry carried out by the NIPTIMASh (Sverdlovsk) into the technological and economic efficiency of the foundries in the Sverdlovsk district that the foundries there were lagging behind, both from a technological and from an organizational-economic viewpoint. The foundry industry in this district is considerably scattered: 1959, 42% of steel foundries produced less than 500 tons, and one third less than 200 tons of castings annually. These foundries together produced 8.3% of the total castings production, while 79.1% of the annual output was produced by four large foundries. The following figures are available for the iron foundries: 40% of the foundries had an annual output of less than 500 tons, 33% between 500 and 2,000 tons, so that 75% of the foundries did not produce more than 16% of the total output, while 66% of the annual production is accounted for by those foundries having an output of over 6,000 tons/year. The figures for the foundries produc-

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Urgent Problems of Foundry Economics

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ing colored metals are even less favorable: only three foundries produced more than 500 tons, while the annual production of 70% of these foundries did not exceed 50 tons. Most foundries produced a wide range of steel and iron castings. Consequently the production programs of the foundries are not specialized sufficiently and only 2% of them come up to the standards set for up-to-date foundries. The inquiry also revealed that about 32% of the foundries were inadequately mechanized. In the foundry workshop of the up-to-date Gidromashin factory only 10% of the molding and casting operations was mechanized. The development of precision casting was not satisfactory either. In general it may be said that the forming and molding machines and the space available were not utilized efficiently. Moreover, most factories worked according to a "stepwise" production schedule, whereas by replacing this method of production by the "parallel" system, production could be raised by 60 - 70%. In 1958, in an iron foundry working according to the parallel production schedule, the output related to 1 m² of the foundry amounted to 2.45 tons/year, the labor required per 1 ton of product was 35.9 standard hours; while these figures for a similar foundry working according to the "stepwise" production scheme are: 0.96 tons/year and 113 standard hours. In spite of these striking facts the "stepwise" production method is still being applied even in new foundries. One of the reasons for

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Urgent Problems of Foundry Economics

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this unsatisfactory state of affairs is that technical-economic analysis of the foundry operation has been neglected. The technical progress in foundries lags behind that of engineering works. The foundry-equipment in the Sverdlovsk district only represents 3.8% of the total equipment of engineering works in the same area. After sizing up the situation, the District Economic Council took appropriate measures to raise the efficiency of foundries. By intensifying the cooperation between foundries and factories in the district, the foundry production programs could be put on a more specialized basis, as a result there was a considerable increase in production capacity. New, fully mechanized foundries have been planned. Wherever it seemed more economical, however, preference is given to the reconstruction and modernization of existing foundries. More attention is being paid to the time factor. The time required for building and reconstructing foundries will have to be shortened. The foundry of the Ural Factory of Hydraulic Machines has already been under construction for five years and is not yet ready. Construction and specialization of foundries to meet standard requirements are the main conditions for the future development of the foundry industry and this is unimaginable without mechanization, automatization and improved organization. Besides the reorganization of the large-capacity attention must also be paid to the smaller and medium sized foundries due

Card 3/5

Urgent Problems of Foundry Economics \$\frac{\\$5/128/60/000/012/001/014}{\\$A054/A030}\$

foundries. The example of the Stromashina factory (annual output 2,000 tons, of which 500 tons are small castings) shows that by mechanizing operations and by specializing the production program as far as possible, the smaller foundries can also be made to operate efficiently. The above named factory took the initiative to borrow money from the Sovbank and mechanized its workshops, for which purpose 285,000 rubles were invested. The output of the factory was raised by 1,100 tons and the cost of 1 ton castings decreased by 234 rubles to 1,201 rubles. More attention will have to be paid in future to comparative analysis and productivity-evaluation of various foundries and radical alterations will have to be made in the planning methods, also. During the last 10 - 20 years, the technology of foundries changed considerably, whereas planning methods remained unchanged. Up till now productivity was planned based on the output per worker and on products referring to 1 m2 of the foundry area, in tons. This principle inevitably results in chasing the tonnage and evading, as far as possible, the production of light castings which are labor consuming. In order to eliminate these drawbacks the production indices will in future be planned in such a way that they are related not only to the weight of the product, but also to its monetary value, to the degree of intricacy of its production and to the costs of labor in workshop and factory. By including these factors into the planning of indices, a more reliable picture will be obtained of the production volume of Card 4/5

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Urgent Problems of Foundry Economics

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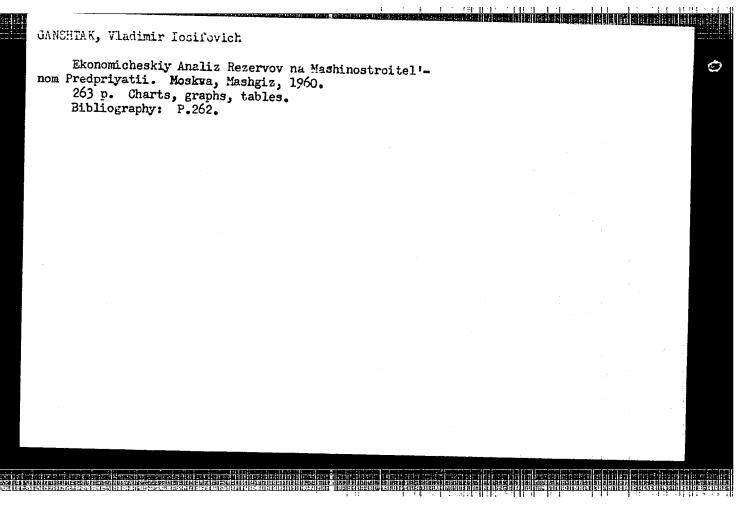
the factory than when the production is only indicated by weight. There are 4 tables.

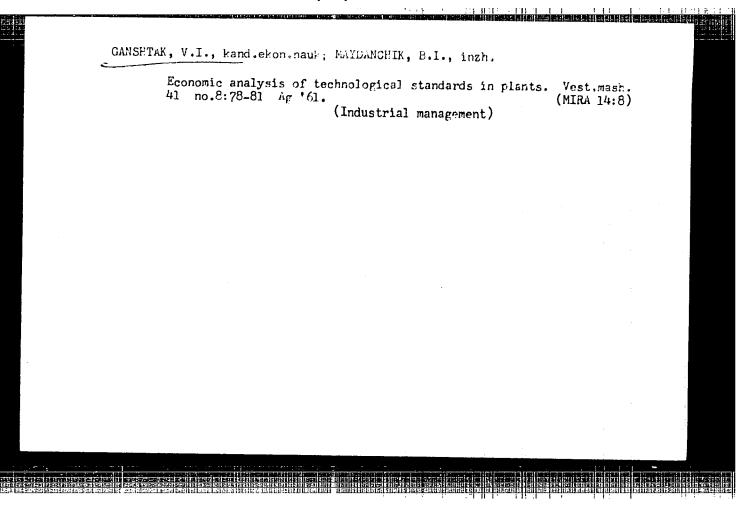
Table 1: Comparison of foundry and engineering workshop in the factory imeni

Indices	Foundry	Engineering Workshop
Relative number of workers employed for mechanized operations, in %	31	67
Technical equipment for 1 worker in thousand rubles	24	38
Technological equipment for 1 worker in thousand rubles.	3.7	22

<u>V</u>

Card 5/5





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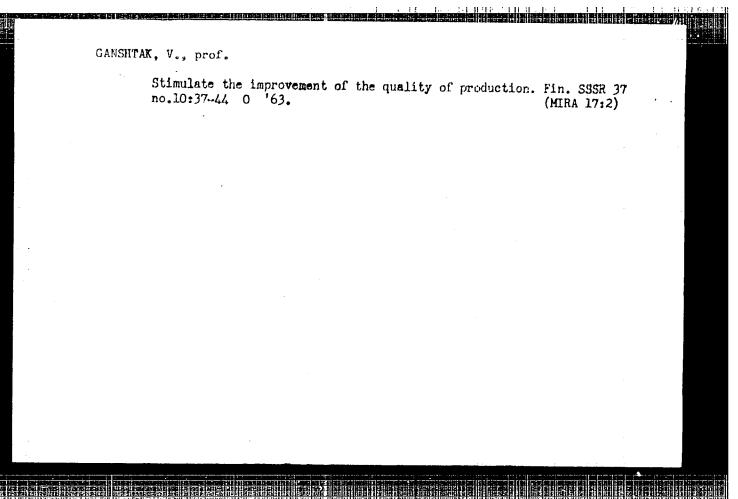
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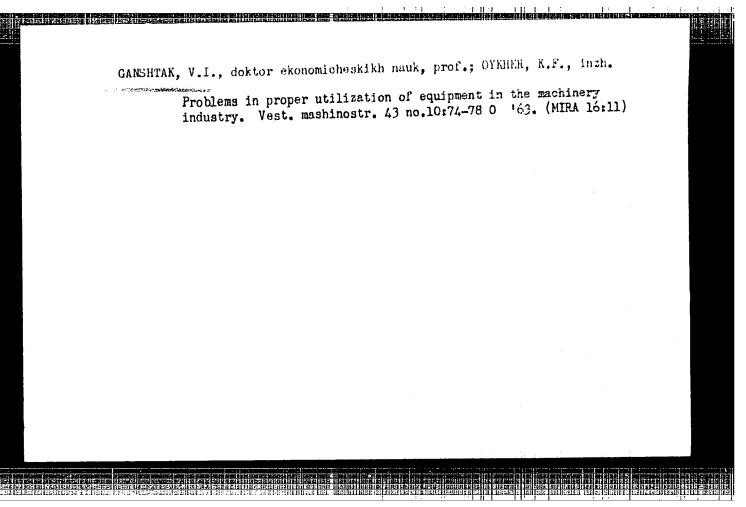
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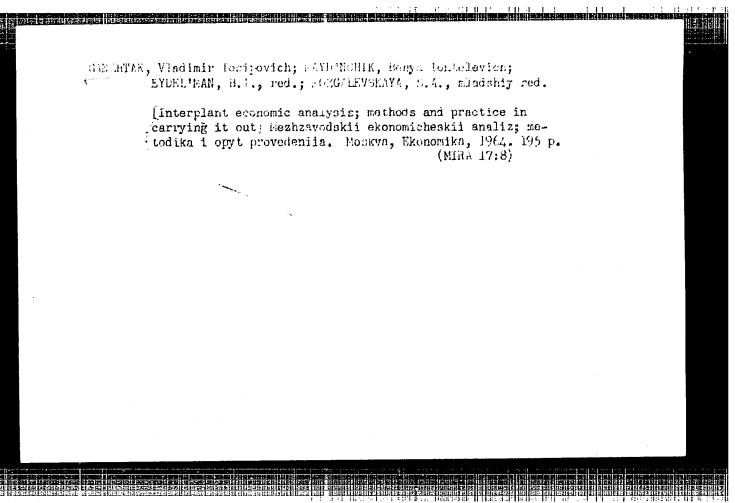


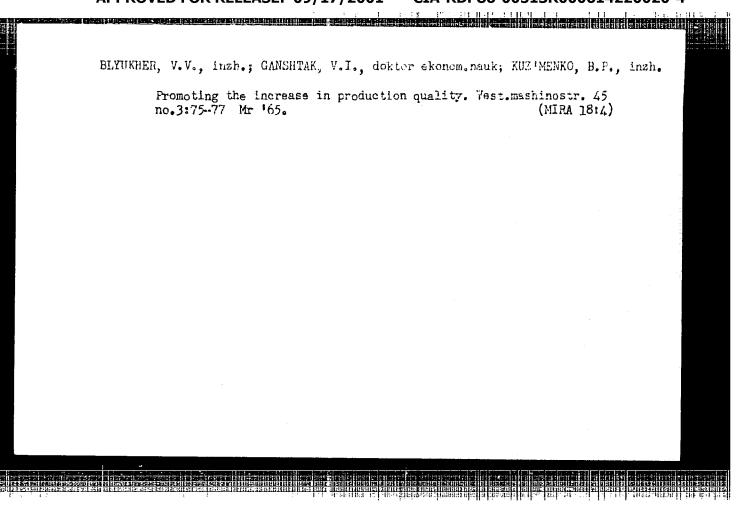
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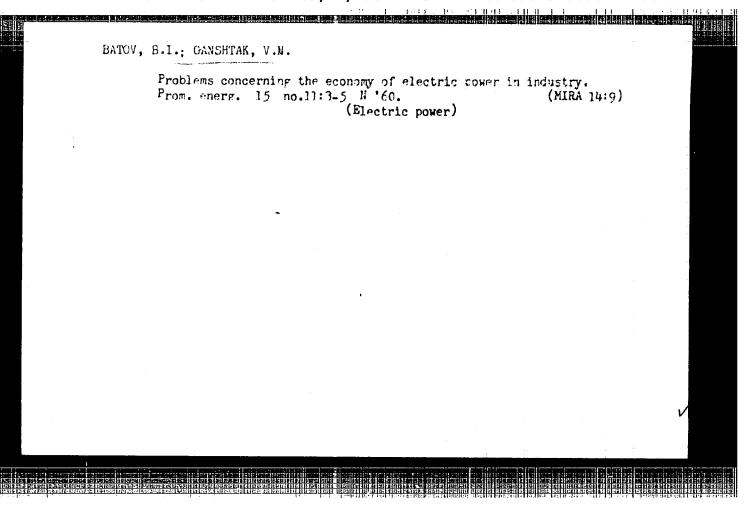
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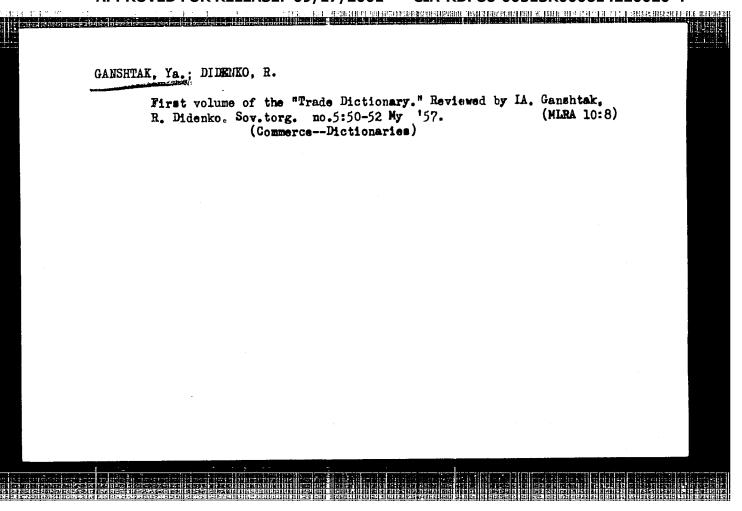
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